



RELEASED  
99/01/19  
LAWA

MATERIAL: 1100-0 - SPIN FROM  
.063 SHEET

COPY ISSUED

A		REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523		PART NO.		ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
A		DRAWN			BASIC CODE		CONTRACT NO.				DART AERO ACCESSORIES INC. VANCOUVER CANADA	
99.01.19		APPROVED			D-DIMPLE DIGIT-NO OF SHEETS C-COUNTERSINK		DATE 1991					
1/4 (.250) DIA 4 HOLES		DESCRIPTION OF CHANGE	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED GENERAL 1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER INCH - 5 - 7742 5. HOLES PER AND 10287		LIMITS 1. TOLERANCES — .XX ± .030 XXX ± .010 2. ANGLES ± 9° 3. PARALLELISM ± .0025 4. ECCENTRICITY .005 MAX 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005		BASIC CODES BJ=MS20470AD BB=MS20428AD		STRESS		TITLE ASPIRATOR INNER SHELL	
			REPORT ALL DISCREPANCIES — DO NOT SCALE				CHECKED		CODE		D2095/96	
							CLIENT		SCALE 1:2		REV. A	